

## **(Metal cutting-and CNC machinist B1) Answer Key**

### **Reading**

#### **Task A**

1. **F-** (You can cut metal both on manual and CNC cutting machines.)
2. **F-** (In the Y-direction, we rotate the handle to engage the tool into the material. / In the Z-direction we lift up the spindle and lock it down.)
3. **T**
4. **F-** (The CNC machines have the same axis of movement as the manual machines.)
5. **T**
6. **F-** (We cannot program manual machines.)
7. **F-** (You run the tools around the profiles.)
8. **F-** (The machine reads the codes then grabs the tool.)
9. **T**
10. **F-** (You have to zero all the tools to the part.)
11. **T**
12. **T**

#### **Task B**

1-c, to rotate the handle (elforgatni a kart), 2-f, to control axes (irányítani a tengelyeket), 3-g, to raise/ to lower the table (felemelni/leengedni az asztalt), 4-a, to zero the tool to the part (felvenni a szerszámmal a 0 pontot az alkatrészen), 5-b, to run the program (futtatni a programot), 6-d to cut metal (forgácsolni), 7-e, to send the code to the machine (elküldeni a kódot a gépnek)

### **Writing**

#### **Curriculum vitae**

**Task A** – 1-G, 2-A, 3-F, 4-D, 5-C, 6-B, 7-E

#### **Covering letter**

**Task A** – 1-G, 2-H, 3-C, 4-B, 5-F, 6-D, 7-A, 8-E

#### **Small Talks**

##### **Task A: At the job interview**




1) 1-E, 2-L, 3-G, 4-B, 5-A, 6-H, 7-K, 8-C, 9-J, 10-D, 11-F, 12-I

##### **Task B: In the machine-shop**

1) 1-D, 2-H, 3-G, 4-A, 5-E, 6-B, 7-C, 8-F

## Occupational health and safety

### Task A

| Warning signs and their meanings  | Mandatory signs and their meanings  | Prohibition signs and their meanings  |
|---|---|---|
|  |  |  |
| <i>e. g.:</i> 1-I, 3-B, 4-A, 6-K, 9-G, 11-E, 13-J                                 | 2-M, 8-H, 10-L, 12-F, 14-C  | 5-D, 7-N  |

### Task B

1-secure, 2-handle, 3-follow, 4-clamp, 5-move, 6-allow, 7-operate, 8-repaired



(own picture, in Vocational Training Centre of Nyíregyháza)